

## **MANUFACTURER'S INSTALLATION INSTRUCTIONS**

\*Windows shall be securely anchored in place to a straight, plumb and level condition without distortion.

\*Windows shall be attached with minimum #8 non-rust-plated screws (larger as required by project conditions) at the:

- a)Head - 2" from each end and typically at 16" to 24" centers
- b)Jambs - 2" from each end and typically at 16" to 24" centers
- c)Sill- 2" from each end and typically at 16" to 24" centers  
(per job conditions)  
(Sealant must be used at any penetration of sill.)

Note: Fasteners must be installed so as not to cause the window to warp, to bind, or to interfere with the sash operation.

\*Windows shall be blocked and shimmed as needed to provide a sound surface for installation.

\*Window perimeters shall be sealed at the exterior and interior with the approved caulking compound.

\*Windows shall be checked for proper operation and necessary adjustments made to insure proper operation.