

MANUFACTURER'S INSTALLATION INSTRUCTIONS WITH PANNING SYSTEM

*Windows shall be securely anchored in place to a straight, plumb and level condition without distortion.

*Windows shall be attached with minimum #8 non-rust-plated screws (larger as required by project conditions) at the:

- a)Head - 2" from each end and at 16" centers.
- b)Jambs - 2" from each end and at 16" centers.
- c)Sill- (per job conditions)
(Sealant must be used at any penetration of subsill.)

Note: Care shall be taken not to place fasteners in any area that might interfere with the proper operation and sealing of the Window. Fasteners must be installed so as not to cause the window or panning to warp or bind.

*Location of fasteners is dependent upon the alignment of the Window framing and the available area for attachment. Specific job conditions may warrant different fastening locations and systems.

*Windows shall be blocked and shimmed within the panning system as needed to provide a sound surface for installation.

*Panning perimeters shall be sealed (backer rod as required) at the exterior and interior with the approved caulking compound. Window shall be sealed at exterior to ensure a proper seal.

*Window shall be checked for proper operation and necessary adjustments made to insure proper operation.