

REGLAZING INSTRUCTIONS

Series 530 – Horizontal Slider - Tools required - #2 Phillips screwdriver
Materials - 7/8" Insulated Glass Unit (IGU)

- * Remove sashes from mainframe by lifting up and out of the sill track
- * With sash on flat surface-
 - remove 2 screws at each of the four corners of the sash
 - remove the sash framing extrusions from the IGU (note the location of each of the extrusions)
 - remove and clean the wrap-around marine channel glazing
 - replace the glazing channel around the IGU
 - replace the sash framing extrusions in the proper locations with care not to distort the glazing channel when fitting the extrusion to the IGU
 - replace the screws at the corners
- * Replace sash into sill track

Fixed Sash – Tools required-Box knife, Broad blade putty knife, Small pry bar, Caulk gun, Snips, Gloves, Glass cup (optional)

Materials – 7/8" Insulated Glass Unit (IGU)

- * Remove the vinyl glazing bead (at inside of unit)
- * Pry the glass from the aluminum glazing leg
 - if necessary, pry on the bottom of the IGU and/or place the blade of the putty knife between the IGU and the glazing leg at one corner (open the sash)
 - keep constant pressure on the glass towards the inside to defeat the silicone at the glazing leg (save the rubber setting blocks)
- * Remove the existing silicone from the glazing leg
- * Replace with a new bead of silicone
- * Replace setting blocks at the proper location
 - center the new IGU on the setting blocks
 - press the unit firmly against the silicone
- * Cut the vinyl glazing bead to the proper length and snap into place
- * Clean the glass