

### REGLAZING INSTRUCTIONS

Series 535 – Horizontal Slider - Tools required - #2 Phillips screwdriver  
Materials - 7/8" Insulated Glass Unit (IGU)

- \* Remove sashes from main frame by lifting up and out of the sill track
- \* With sash on flat surface-
  - remove 2 screws at each of the four corners of the sash
  - remove the sash framing extrusions from the IGU (note the location of each of the extrusions)
  - remove and clean the wrap-around marine channel glazing
  - replace the glazing channel around the IGU
  - replace the sash framing extrusions in the proper locations with care not to distort the glazing channel when fitting the extrusion to the IGU
  - replace the screws at the corners
- \* Replace sash into sill track

Fixed Sash – Tools required-Box knife, Broad blade putty knife, Small pry bar, Caulk gun, Snips, Gloves, Glass cup (optional)

Materials – 7/8" Insulated Glass Unit (IGU)

- \* Remove the vinyl glazing bead (at inside of unit)
- \* Pry the glass from the aluminum glazing leg
  - if necessary, pry on the bottom of the IGU and/or place the blade of the putty knife between the IGU and the glazing leg at one corner (open the sash)
  - keep constant pressure on the glass towards the inside to defeat the silicone at the glazing leg (save the rubber setting blocks)
- \* Remove the existing silicone from the glazing leg
- \* Replace with a new bead of silicone
- \* Replace setting blocks at the proper location
  - center the new IGU on the setting blocks
  - press the unit firmly against the silicone
- \* Cut the vinyl glazing bead to the proper length and snap into place
- \* Clean the glass