

REGLAZING INSTRUCTIONS

Series 550- Fixed Picture Window- Tools required - Putty knife or other thick blade, hammer or mallet, road blade putty knife, glass cup (optional/recommended)

Materials required - 1 1/16" Insulated Glass Unit (IGU)
- 1/16" Butyl Tape, setting blocks (re-use existing when possible)
OR - 1" Insulated Glass Unit (IGU)
- 1/8" Butyl Tape, setting blocks (re-use existing when possible)

* Remove Insulated Glass Unit

- remove the glazing bead/glass stop by separating and simultaneously prying away from the main frame starting at the jamb pieces.
- remove the IGU by prying the glass from the glazing leg (start at an outside corner using constant pressure (the assistance of a glass cup is recommended))
- remove the existing butyl tape from the glazing leg
- place new butyl tape at the glazing leg
- replace existing setting blocks in current location (or use new)
- center the IGU in the opening, resting on the setting blocks
- press the IGU firmly and continuously along the Butyl Tape
- replace the glazing bead/glass stop
- clean the glass