

REGLAZING INSTRUCTIONS

Series 710 – Double Hung - Tools required - #2 Phillips screwdriver
Materials - 7/8" Insulated Glass Unit (IGU)

OPERATING SASH:

*** REMOVE SASH FROM MAIN FRAME:**

TILT THE SASH IN, EXPOSING THE PIVOT BAR SCREWS (small steel u-shaped bar at either edge of sash) AT BOTTOM OF SASH.

LOOSEN A SCREW AT ONE PIVOT BAR, **SLIDE** BAR OUT OF SASH SHOE (re-tighten screw when clear of shoe so it won't slide out of groove)

HOLDING THE SASH, **SLIDE** THE SASH AND REMAINING PIVOT BAR FROM THE REMAINING SASH SHOE AND BRING SASH TOWARDS YOU.

*** WITH THE SASH ON A FLAT SURFACE**

REMOVE (2) PHILLIPS SCREWS AT EACH SIDE OF THE SASH, WHERE THE TOP RAIL (where tile latches are located) MEETS THE STILES (sides).

LOOSEN THE REMAINING SCREWS AT THE OPPOSITE CORNERS.

REMOVE THE TOP RAIL SECTION OF THE SASH AND SPREAD THE TWO STILES

REMOVE THE IG UNIT AND THE WRAP-AROUND GLAZING.

REPLACE THE WRAP-AROUND GLAZING AROUND THE NEW IG

REVERSE ABOVE PROCEDURE